

Form 19121

(937)

Printed in U. S. A.

PRICE LIST

OF

PARTS



FOR FAMILY SHOPS

MACHINES

Nos. 20-1 and 20-2

THE SINGER MANUFACTURING COMPANY

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A-Hardened, Polished, Nickel Plated and Buffed
- B-Polished, Nickel Plated and Buffed
- C-Hardened Only
- D-Polished Only
- E-Soft, Not Polished
- F-Hardened and Polished
- F.J-Hardened, Polished and Nickel Plated
- G-Bright Rumbled and Nickel Plated
- H-Blued
- J-Nickel Plated Only
- K-Hardened and Nickel Plated
- L-Brass Plated
- M-Oxidized
- N-Japanned, Dull
- P-Japanned, Bright
- R-Merlized
- S-Cadmium Plating
- T-Copper Plated
- T.A-Hardened, Polished, Copper and Nickel Plated and Buffed
- T.B-Copper and Nickel Plated and Polished
- T.J-Copper and Nickel Plated Only
- T.K-Hardened, Copper and Nickel Plated
- T.L-Copper and Brass Plated
- T.M-Copper Plated and Oxidized
- U-Zinc Plated
- V-Silver Plated
- W-Polished and Nickel Plated
- X-Black Oxide, for Iron and Steel
- X.C-Hardened and Black Oxide, for Iron or Steel
- Y-Black Nickel Plated Only
- Z-Chromium Plated
- Z.A-Hardened, Polished, Nickel Plated, Buffed and Chromium Plated
- Z.B-Polished, Nickel Plated, Buffed and Chromium Plated
- Z.C-Hardened and Chromium Plated
- Z.J-Nickel and Chromium Plated

These letters MUST BE USED when they appear in the list; and AFTER the number as in the list.

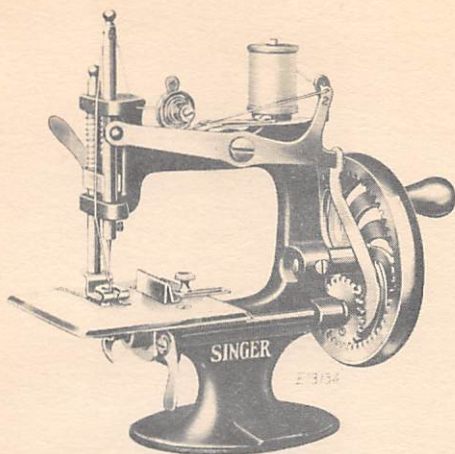
In this series:

- 1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers
- 1501 to 1800 and 51501 to 51800 are Nut Numbers
- 1801 to 2000 and 51801 to 52000 are Roller Numbers
- 2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are NOT TO BE USED in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

LIST OF PARTS COMPLETE FOR



MACHINE No. 20-I

SINGLE-THREAD, CHAIN STITCH, SMALL HAND
MACHINE, AND FOR CHILDREN.

No.	Plate	Name	Each
*29951	22776	Arm, upper and lower (solid).....	\$1 85
29902	22777	" Spool Pin.....	01
29903	22777	" " Washer (felt).....	01
29953	22776	Balance Wheel and Gear.....	80
29907	22778	" " Handle (wood).....	02
50089R	22778	" " Screw.....	20
29954	22778	" " Stud.....	12
1454B	22778	" " Set Screw.....	05
29909	22776	Cloth Plate.....	50
51023B	22778	" " Screw.....	02
29932	22778	Feed Dog.....	35
50222J	22778	" " Screw.....	06
29911	22778	" " Spring.....	01
29933	22778	" Eccentric with 208E.....	20
208E	22778	" " Set Screw.....	02
29941	22777	" Regulator.....	07

PARTS FOR MACHINE No. 20-1

No.	Plate	Name	Each
22232	22777	Feed Regulator Friction Washer.....\$	01
108J	22777	" " Screw.....	06
36222	22777	Guide.....	07
658B	22777	" Thumb Screw.....	07
29945	22778	Looper.....	35
29940	22776	Looper Shaft complete with Pinion and Needle Bar Lever Connection.	80
29957	22776	Machine Base (felt covered) complete	30
389E	22778	" " Screw.....	06
29918	22778	Needle Bar with 50090A.....	35
29919	22778	" " Connecting Stud.....	02
29935	22776	" " Lever.....	25
92B	22778	" " Hinge Screw.....	07
50090A	22778	" Set Screw.....	02
29924	22777	Presser Bar with Presser Foot.....	80
29925	22777	" " Guide Bracket.....	07
29926	22777	" " Lifter.....	07
104B	22777	" " " Screw.....	06
29927	22777	" " Spring.....	02
29936	22776	Tension Bracket.....	35
29942	-----	" " 29936 with 419J, 1742J 29943 and two 29939.....	65
29939	22777	Tension Disc.....	05
1742J	22777	" Regulating Thumb Nut.....	05
419J	22777	" Screw Stud.....	12
29943	22777	" Spring.....	02
29937	22777	Thread Nipper Spring.....	05
207B	22783	" " " Screw.....	02

MACHINE No. 20-2

FOR LIGHT SEWING HOME USE, AND FOR
CHILDREN. SINGLE-THREAD CHAIN STITCH.

NOTE: THIS MACHINE IS THE SAME AS THE 20-1 MACHINE,
FITTED WITH A J-1 MOTOR WHICH IS RATED AT
110 VOLTS, 60 CYCLES, OPERATED ON
ALTERNATING CURRENT ONLY.

MOTOR PARTS

No.	Plate	Name	Each
194158	22779	Base Plate complete.....	\$1 10
51464R	22781	" " Screw.....	06
194168	22779	Belt (rubber).....	05
931049	22781	Cradle Insulating Washer.....	01
194145	22779	End Cover.....	1 00
194142	22779	" " (pulley end).....	1 00
51462R	22779	" " Screw.....	05
194263	22781	" " Insulating Tube.....	03
51644R	22781	" " Nut.....	01
194147	22781	" " Stud.....	05
194263	22781	" " Insulating Tube.....	03
51644R	22781	" " Nut.....	01
931035	22781	" " Insulating Washer (fibre).....	02
194252	22781	End Cover Stud Thumb Nut (fibre)....	10
194148	22781	" " " " (pulley end) (fibre).....	10
194154	22781	Idler Pulley.....	25
194262	22779	" " Bracket with Stud.....	15
51463R	22781	" " Screw.....	06
194155	22781	" " Friction Ring (rubber).....	03
701017	22781	" " Washer... ..	03
194254	22781	" " Hub.....	15
51601R	22781	" " Stud Nut.....	05
931038	22781	" " " " Washer.....	03
194261	-----	Idler Pulley complete, Nos. 194154, 194155, 194254 and 701017.....	40
194152	-----	Idler Pulley with Bracket complete, Nos. 51601R, 194261, 194262 and 931038.....	80
194165	22779	Idler Spring.....	10
194150	22781	Pulley (two speed) with 735C.....	20
194157	22779	" Guard.....	25
735C	22781	" Set Screw.....	02
194129	22780	Rotor complete.....	2 00

MOTOR PARTS

No.	Plate	Name	Each
193230	22781	Rotor Shaft Bearing Sleeve Cap.....	\$ 05
191097	22781	" " Thrust Washer (fibre)...	01
194278	22781	" " Wick (felt).....	02
194135	22780	Stator complete with 8 ft. Lead Cord	3 00
794661	22780	" Seat Spring.....	10
194167	22779	Switch complete.....	25

Genuine Singer Needles should be used
in Singer Machines.
These Needles and their Containers
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Company's Trade Mark "SIMANCO." 1

Needles in Containers marked
"For Singer Machines"
are not Singer made needles. 2

ACCESSORIES

No.	Plate	Name	Each
29950	22776	Clamp complete, for fastening machine to table.....	\$ 20
-----	-----	Instruction Leaflet (Form 7933, revised).....	--
-----	-----	Needles, 24 X 1, size 14.....	--
36223	22778	Screw Driver.....	02
-----	-----	Spool of Cotton (No. 80).....	--

OBSOLETE PARTS

No.	Plate	Name	Each
*29901	22782	Arm, upper and lower (solid).....	\$1 85
29905	22782	Balance Wheel and Gear.....	80
29908	22783	" " Stud.....	10
207B	22783	" " " Set Screw.....	02
29931	22782	Clamp with 50091P, for fastening machine to table, use 29950.....	20
50091P	22782	Clamp Thumb Screw.....	07
1231B	22783	Cloth Plate Screw.....	02
29910	22782	Feed Dog.....	35
106B	22783	" " Screw.....	06
29912	22783	" Eccentric with 208E.....	20
29913	22783	" Regulator.....	07
29934	22783	" "	07
107B	22783	" " Screw.....	05
29920	22782	Needle Bar Lever.....	20
*29928	22783	Presser Foot, use 29938.....	--
29944	-----	Tension Bracket 29936 with 419J, 1626B, 43808 and two 29939, obsolete, use 29942.....	65
1626B	22783	Tension Regulating Thumb Nut.....	05
29929	22783	" Spring.....	02
43808	22783	" "	02
29930	22783	Thread Nipper Spring.....	05

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NUMERICAL
LIST
OF PARTS

NUMERICAL LIST OF PARTS

No.	Plate	Name	Each
92B	22778	Needle Bar Lever Hinge Screw.....	\$ 07
104B	22777	Presser Bar Lifter Screw.....	06
106B	22783	Feed Dog Screw, obsolete.....	06
107B	22783	" Regulator Screw, obsolete.....	05
108J	22777	" Regulator Screw.....	06
207B	22783	Balance Wheel Stud Set Screw, obsolete.....	02
207B	22783	Thread Nipper Spring Screw.....	02
208E	22778	Feed Eccentric Set Screw, for 29912 and 29933.....	02
389E	22778	Machine Base Screw.....	06
419J	22777	Tension Screw Stud, for 29942 and 29944.....	12
658B	22777	Guide Thumb Screw.....	07
735C	22781	Pulley Set Screw, for 194150.....	02
1231B	22783	Cloth Plate Screw, obsolete.....	02
1454B	22778	Balance Wheel Stud Set Screw.....	05
1626B	22783	Tension Regulating Thumb Nut, for 29944, obsolete.....	05
1742J	22777	Tension Regulating Thumb Nut, for 29942.....	05
22232	22777	Feed Regulator Friction Washer.....	01
29901	22782	Arm, upper and lower (solid) obsolete.....	1 85
29902	22777	Arm Spool Pin.....	01
29903	22777	" " " Washer (felt).....	01
29905	22782	Balance Wheel and Gear, obsolete....	80
29907	22778	" " Handle (wood).....	02
29908	22783	" " Stud, obsolete.....	10
29909	22776	Cloth Plate.....	50
29910	22782	Feed Dog, obsolete.....	35
29911	22778	" " Spring.....	01
29912	22783	" Eccentric with 208E, obsolete..	20
29913	22783	" Regulator, obsolete.....	07
29918	22778	Needle Bar with 50090A.....	35
29919	22778	" " Connecting Stud.....	02
29920	22782	" " Lever, obsolete.....	20
29924	22777	Presser Bar with Presser Foot.....	80
29925	22777	" " Guide Bracket.....	07
29926	22777	" " Lifter.....	07
29927	22777	" " Spring.....	02
*29928	22783	" Foot, obsolete, use 29924...	--
29929	22783	Tension Spring, obsolete.....	02
29930	22783	Thread Nipper Spring, obsolete.....	05

NUMERICAL LIST OF PARTS

No.	Plate	Name	Each
29931	22782	Clamp with 50091P to fasten machine to table, obsolete; use 29950....\$	20
29932	22778	Feed Dog.....	35
29933	22778	" Eccentric with 208E.....	20
29934	22783	" Regulator, obsolete.....	07
29935	22776	Needle Bar Lever.....	25
29936	22776	Tension Bracket, for 29942 and 29944	35
29937	22777	Thread Nipper Spring.....	05
29939	22777	Tension Disc, for 29942 and 29944...	05
29940	22776	Looper Shaft complete with Pinion and Needle Bar Lever Connection.	80
29941	22777	Feed Regulator.....	07
29942	-----	Tension Bracket 29936 with 419J, 1742J, 29943 and two 29939.....	65
29943	22777	Tension Spring, for 29942.....	02
29944	-----	" Bracket 29936 with 419J, 1626B, 43808 and two 29939, obsolete, use 29942.....	65
29945	22778	Looper.....	35
29950	22776	Clamp complete, for fastening machine to table.....	20
*29951	22776	Arm, upper and lower (solid).....	1 85
29953	22776	Balance Wheel and Gear.....	80
29954	22778	" " Stud.....	12
29957	22776	Machine Base (felt covered) complete	30
36222	22777	Guide.....	07
36223	22778	Screw Driver.....	02
43808	22783	Tension Spring, for 29944, obsolete.	02
50089R	22778	Balance Wheel Handle Screw.....	20
50090A	22778	Needle Set Screw, for 29918.....	02
50091P	22782	Clamp Thumb Screw, for 29931, obsolete	07
50222J	22778	Feed Dog Screw.....	06
51023B	22778	Cloth Plate Screw.....	02
51462R	22779	End Cover Screw, for 20-2 Machine...	05
51463R	22781	Idler Pulley Bracket Screw, for 20-2 Machine.....	06
51464B	22781	Base Plate Screw, for 20-2 Machine...	06
51601R	22781	Idler Pulley Stud Nut, for 194152...	05
51644R	22781	End Cover Screw Nut, for 20-2 Machine	01
51644R	22781	" " Stud Nut, for 20-2 Machine	01
191097	22781	Rotor Shaft Thrust Washer (fibre) for 20-2 Machine.....	01
193230	22781	Rotor Shaft Bearing Sleeve Cap, for 20-2 Machine.....	05
194129	22780	Rotor complete, for 20-2 Machine....	2 00
194135	22780	Stator complete with 8 ft. Lead Cord for 20-2 Machine.....	3 00
194142	22779	End Cover (pulley end) for 20-2 Machine.....	1 00

NUMERICAL LIST OF PARTS

13

No.	Plate	Name	Each
194145	22779	End Cover, for 20-2 Machine.....	\$1 00
194147	22781	" " Stud, for 20-2 Machine....	05
194148	22781	" " Thumb Nut (pulley end) fibre, for 20-2 Machine....	10
194150	22781	Pulley (two speed) with 735C.....	20
194152	-----	Idler Pulley with Bracket complete, Nos. 51601R, 194261, 194262 and 931038.....	80
194154	22781	Idler Pulley, for 194261.....	25
194155	22781	" " Friction Ring (rubber) for 194261.....	03
194157	22779	Pulley Guard, for 20-2 Machine.....	25
194158	22779	Base Plate complete, for 20-2 Machine	1 10
194165	22779	Idler Spring, for 20-2 Machine.....	10
194167	22779	Switch complete, for 20-2 Machine...	25
194168	22779	Belt (rubber) for 20-2 Machine.....	05
194252	22781	End Cover Stud Thumb Nut (fibre) for 20-2 Machine.....	10
194254	22781	Idler Pulley Hub, for 194261.....	15
194261	-----	Idler Pulley complete, Nos. 194154, 194155, 194254 and 701017, for 194152.....	40
194262	22779	Idler Pulley Bracket with Stud, for 194152.....	15
194263	22781	End Cover Screw Insulating Tube, for 20-2 Machine.....	03
194263	22781	End Cover Stud Insulating Tube, for 20-2 Machine.....	03
194278	22781	Rotor Shaft Wick (felt) for 20-2 Ma- chine.....	02
701017	22781	Idler Pulley Friction Ring Washer, for 194261.....	03
794661	22780	Stator Seat Spring, for 20-2 Machine	10
931035	22781	End Cover Stud Nut Insulating Washer (fibre) for 20-2 Machine.....	02
931038	22781	Idler Pulley Stud Nut Washer, for 194152.....	03
931049	22781	Cradle Insulating Washer, for 20-2 Machine.....	01

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ILLUSTRATIONS
OF
PARTS

PLATE 22776 - ONE-HALF SIZE

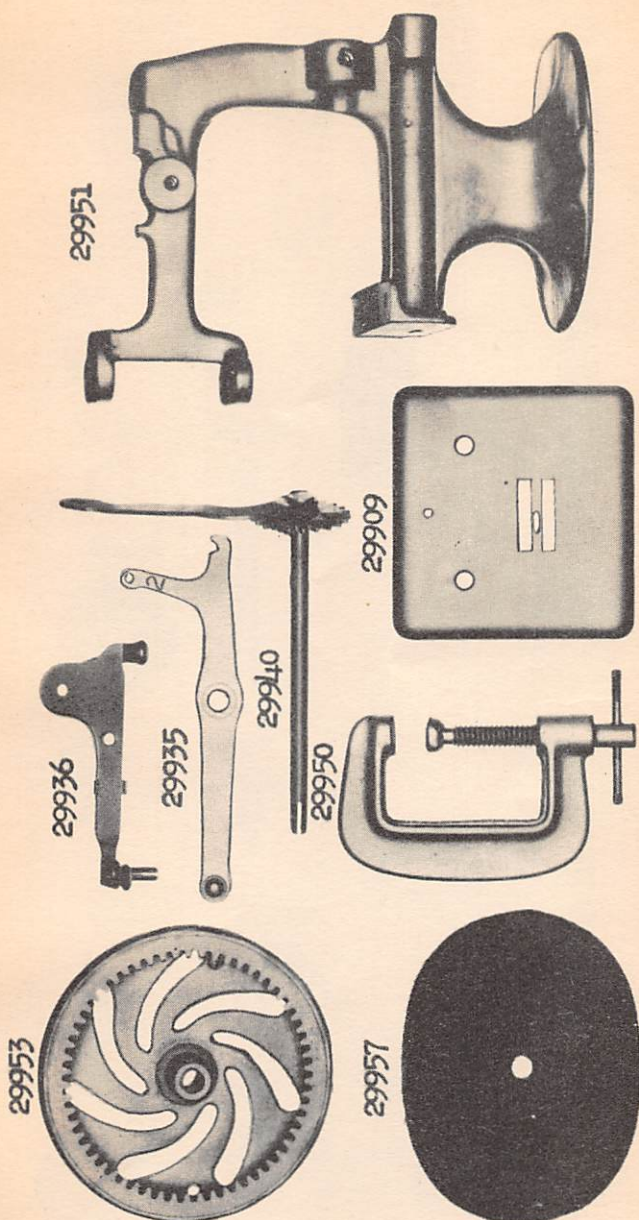


PLATE 22777 - FULL SIZE

29924



29927



29926



29941



29925



104



108



29902



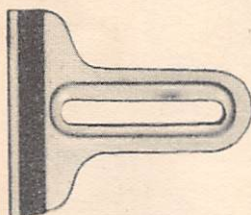
22232



29903



36222



658



1742



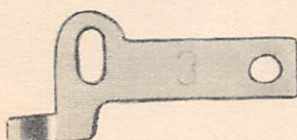
29943



419



29937



207



29939



PLATE 22778 - FULL SIZE

29918



50089



29907



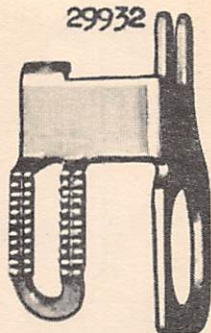
29911



29919



29932



50090



50222



29945



29933



208



51023



36223



29954



1454



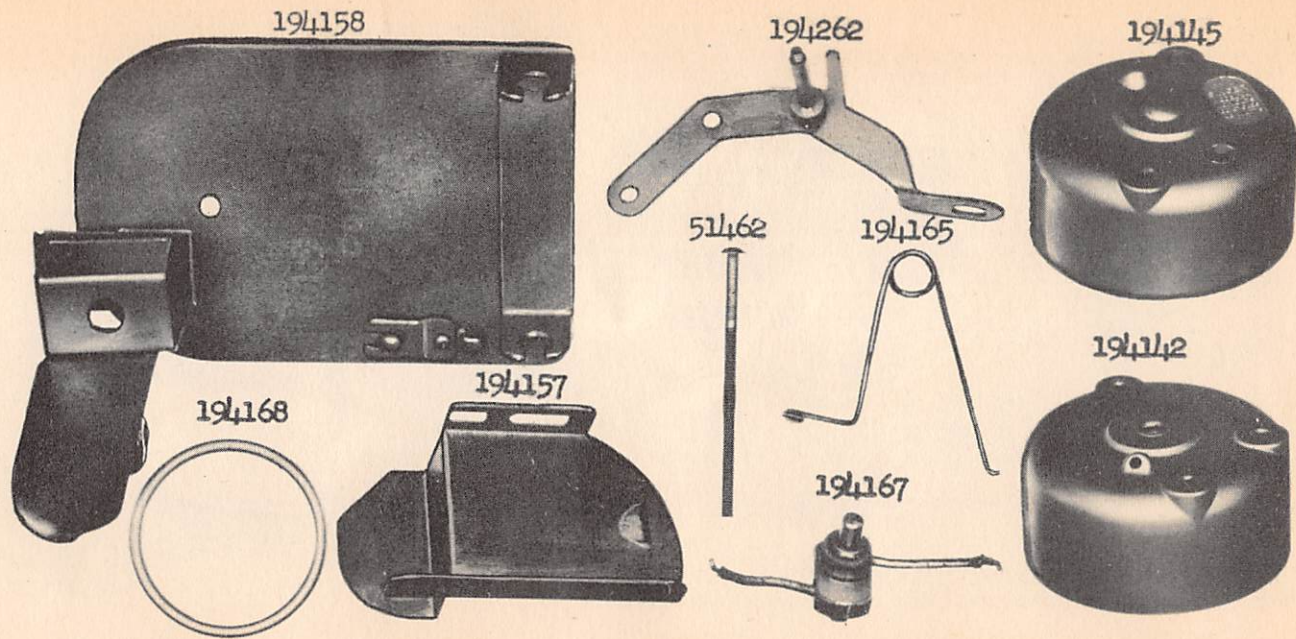
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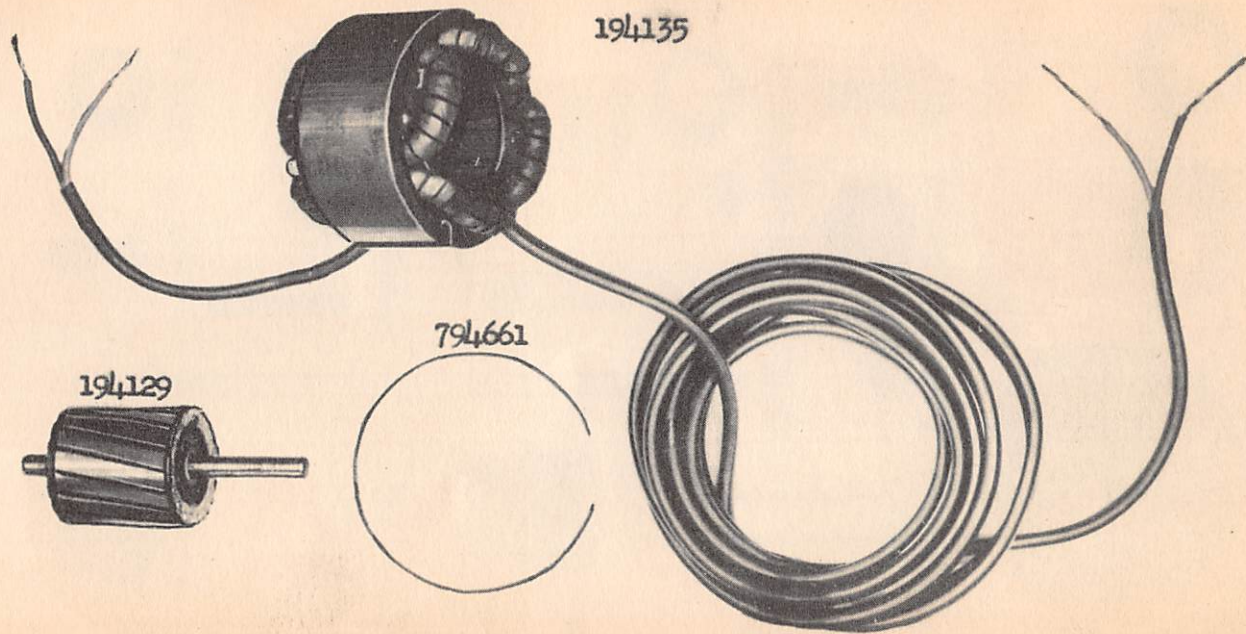
92



PLATE 22779 - ONE-HALF SIZE



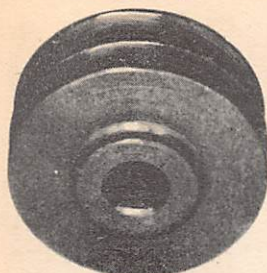
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From the library of: Superior Sewing Machine & Supply LLC

PLATE 2278I - FULL SIZE

194154



194155



701017



194254



51601



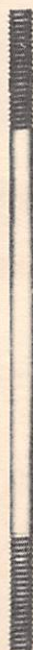
931038



51463



194147 194263 51644 931035



194150



194252



735



194278 193230 191097



194148



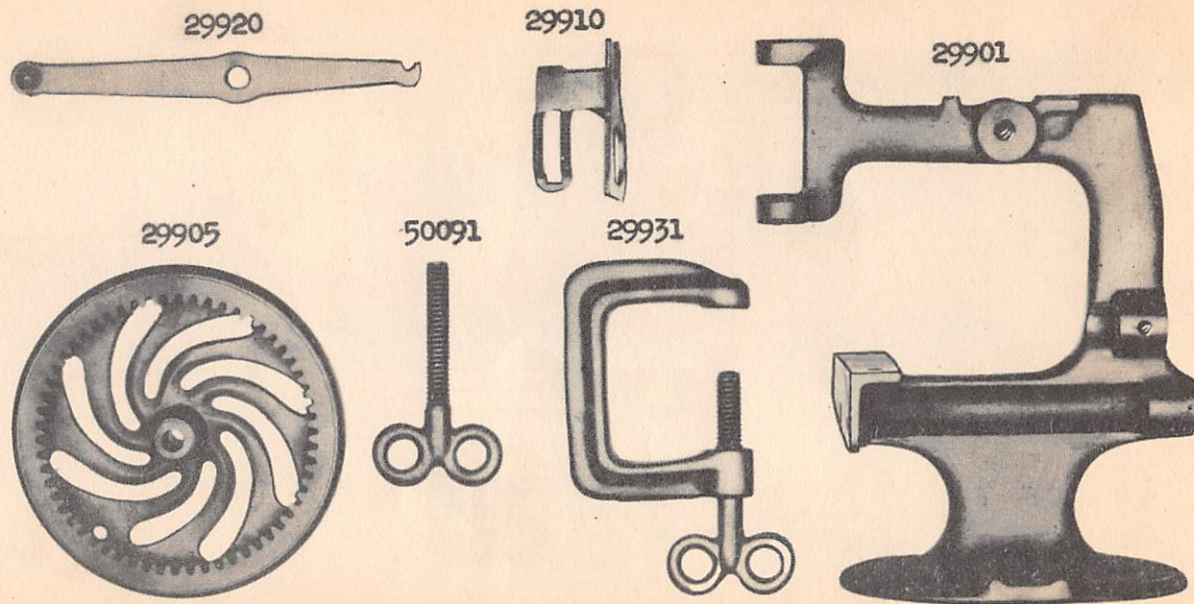
51464



931049



PLATE 22782 - ONE-HALF SIZE



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PLATE 22783 - FULL SIZE

106



107



207



1231



1626



29908



29913



29934



29929



29928



29930



29912



43808



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